

Specifier Note: This Specification has been created to assist in preparing a Project or Master Specification. In accordance with Construction Specifications Institute (CSI)'s MasterFormat®, this Specification can be used with most Master Specifications following simple editing.

*Specifier Note: **The enclosed requirements are intended for indoor installations over concrete** (or in some cases over wood). If the provisions described herein are adopted for installations outdoors or over asphalt, Mondo's Warranty will be null and void and the Specifier will be held liable.*

Specifier Note: This Specification describes the resilient athletic flooring to be installed. The number and title of the section may be changed, if the Specifier deems necessary, but in any circumstance it will belong to the general CSI Section 09 65 00: Resilient Flooring.

SECTION 09 65 66

Resilient Athletic Flooring

1 PART 1 – GENERAL

1.1 SUMMARY

1.1.1 Products Supplied

- A. Resilient Athletic Flooring.
- B. Accessories required for installation, line marking (if specified), maintenance and repair.

1.1.2 Related Requirements

Specifier Note: The following CSI sections serve as a guide to what is essential information needed to determine the acceptability of the site conditions required for the installation of resilient athletic flooring. The Specifier may choose to include other sections he/she deems necessary.

- A. Section 02 25 00 – Existing Material Assessment
- B. Section 03 05 00 – Common Work Results for Concrete
- C. Section 06 05 00 – Common Work Results for Wood, Plastics, and Composites
- D. Section 07 05 00 – Common Work Results for Thermal and Moisture Protection
- E. Section 07 10 00 – Dampproofing and Waterproofing

1.2 REFERENCES

1.2.1 ASTM International (ASTM)

- A. ASTM D412: Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers—Tension.
- B. ASTM D2047: Standard Test Method for Static Coefficient of Friction of Polish-Coated Floor Surfaces as measured by the James Machine.
- C. ASTM D2240: Standard Test Method for Rubber Property (Durometer Hardness).
- D. ASTM D3389: Standard Test Method for Coated Fabrics Abrasion Resistance (Rotary Platform Abrader).
- E. ASTM E648: Standard Test Method for Critical Radiant Flux of Floor Covering Systems Using a Radiant Heat Energy Source.

- F. ASTM E1643: Standard Practice for Selection, Design, Installation, and Inspection of Water Vapor Retarders Used in Contact with Earth or Granular Fill Under Concrete Slabs.
- G. ASTM E1745: Standard Specification for Water Vapor Retarders Used in Contact with Soil or Granular Fill under Concrete Slabs.
- H. ASTM F386: Standard Test Method for Thickness of Resilient Flooring Materials Having Flat Surfaces.
- I. ASTM F710: Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring.
- J. ASTM F925: Standard Test Method for Resistance to Chemicals of Resilient Flooring.
- K. ASTM F970: Standard Test Method for Measuring Recovery Properties of Floor Coverings after Static Loading.
- L. ASTM F1514: Standard Test method for Measuring Heat Stability of Resilient Flooring by Color Change.
- M. ASTM F1515: Standard Test Method for Measuring Light Stability of Resilient Flooring by Color Change.
- N. ASTM F1869: Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride.
- O. ASTM F2170: Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes.
- P. ASTM F2772: Standard Specification for Athletic Performance Properties of Indoor Sports Floor Systems.

1.2.2 International Organization for Standardization (ISO)

- A. ISO 9001: Quality Management Systems - Requirements.

1.3 SUBMITTALS

Specifier Note: The following are typical submittals. The Specifier may choose to include other submittals he/she deems necessary.

1.3.1 Action Submittals

- A. Provide current printed data sheets for all Products Supplied.
- B. Provide samples, 6 inches x 6 inches, for verification of such characteristics as color and surface texture of each specified Manufactured Product.
- C. If line marking is specified, provide samples of available paint colors for selection and approval.
- D. As necessary, provide shop drawings prepared for project illustrating layouts, details, dimensions and other data.

1.3.2 Informational Submittals

- A. Provide Manufacturer's current printed substrate surface preparation guidelines.
- B. Provide Manufacturer's current printed installation guidelines for Products Supplied.

1.3.3 Closeout Submittals

- A. Provide Manufacturer's current printed maintenance guidelines for Manufactured Product.
- B. Provide Manufacturer's current printed standard warranty for Manufactured Product.

1.3.4 Maintenance Material Submittals

- A. Provide extra stock materials from original dye lots, for use in facility operations and maintenance (approximately 2% of the total floor surface for each color, surface texture and format of Manufactured Product).

1.4 QUALITY ASSURANCE

- A. Manufactured Product must have undergone a vulcanization process; factory lamination should not be accepted as equivalent.
- B. Manufacturer must be certified ISO 9001.
- C. Manufacturer must have a minimum of fifteen (15) years of experience in the manufacturing of prefabricated resilient athletic flooring.
- D. Surfacing Contractor to be recognized and approved by the Manufacturer.
- E. Surfacing Contractor shall be fully acquainted with the existing facility and utilities and shall fully understand the difficulties and restrictions attending the execution of the work under contract. Surfacing Contractor to advise the Owner of any restrictions or anticipated difficulty, in writing and before submitting bids.
- F. Installer must be approved by the Surfacing Contractor and must have performed installations of the same scale in the last three (3) years.
- G. If line marking is specified, the Line Marker shall be approved by the Surfacing Contractor. Painting must be done by professionals with proper experience and qualifications to effectively perform the work; Line Marker to have painted a minimum of ten (10) rubber surfaces in North America.

Specifier Note: Specify mock-up dimensions as instructed by Owner or Architect.

- H. Installation of mock-up is highly recommended and must be deemed acceptable by Owner and Architect. Mock-up is to be installed following the same procedures and utilizing the same specified materials that will be used for the actual project.

- Mock-up size: [XX in x XX in (XX cm x XX cm)].

1.5 DELIVERY, STORAGE AND HANDLING

- A. Products Supplied must be delivered in Manufacturer's original, unopened and undamaged packaging with identification labels intact.
- B. Products Supplied must be protected from exposure to harmful weather conditions and must be safely stored on a clean, dry, flat surface. Store all rolls of resilient athletic flooring upright.
- C. Climate controlled storage is recommended. Storage temperature must not be below 40°F (4°C) and must not exceed 100°F (38°C). Materials must be delivered to site a minimum of 24 hours before work is scheduled to begin so that they may acclimate.
- D. Avoid storing resilient athletic flooring for extended periods of time or additional material trimming may be required.
- E. Products Supplied need not suffer damage during handling (i.e. dents/scratches, edge chipping, excessive warping, etc.).

1.6 SITE CONDITIONS

- A. The General Contractor or Construction Manager shall be responsible for ensuring all site conditions meet the requirements of the Manufacturer, as referenced herein at sections 3.2 and 3.3.
- B. Concrete slabs, on or below grade, must be installed over a permanent effective vapor retarder, respecting current versions of the standard practice ASTM E1643 and the standard specification ASTM E1745. The vapor retarder must be placed directly underneath the concrete slab, above the granular fill, as per Manufacturer's instructions. The vapor retarder must have a perm rating of 0.1 or less and must have a minimum thickness of 10 mil (0.010 in).
- C. No sealers or curing compounds are applied to or mixed into the concrete (refer to Section 03 05 00 – Common Work Results for Concrete of Division 3).

- D. Installation of the resilient athletic flooring to be carried out no sooner than the specified curing time of the concrete (normal density concrete curing time is approximately 28 days for development of design strength, having a minimum 3500 psi/25 MPa in compressive strength). Refer to current version of ASTM F710 for additional information.
- E. Substrate surface must be free of all contaminants that can inhibit bond (paint, wax, dust, oil or grease, sealer, curing compound, solvent, asphalt, old adhesive residues, etc.). All contaminants must be removed from the surface via mechanical abatement. Use of abatement chemicals is not recommended.
- F. Concrete must have a smooth finish, proper density and be highly compacted with a tolerance of 1/8th of an inch in a 10-foot radius (3.2 mm in 3.05 m radius). Floor Flatness (FF) and Floor Levelness (FL) numbers are not recognized.
- G. Moisture and alkalinity tests must be performed on all concrete substrates, under in-service conditions. It is recommended to turn on the HVAC unit prior to performing moisture testing, in order to ensure stable testing conditions and accurate results. The concrete's surface pH should be between 7 and 10. Relative humidity of the concrete slab must not exceed 85%, in accordance with the current version of ASTM F2170 (in situ probes). Moisture vapor emissions from the concrete slab must not exceed the tolerance of the adhesive specified, in accordance with the current version of ASTM F1869 (anhydrous calcium chloride).
- H. Maintain stable room and substrate temperatures prior to moisture testing and flooring installation, during the flooring installation, as well as a minimum of 48 hours after the flooring has been completely installed. Recommended ambient temperature range is between 65°F and 86°F (18°C and 30°C) and recommended ambient humidity range is between 35% and 55%.
- I. If installing over wood substrates, use exterior grade plywood with at least one good side, such as: APA (Engineered Wood Association) Exterior grade plywood (A-A Exterior, A-B Exterior or A-C Exterior) and CANPLY (Canadian Plywood Association) Exterior certified plywood (Canada: Grade G2S A-A or G1S A-C. USA: Grade G2S A-A, A-B, B-B or G1S A-C and B-C). There must be proper underfloor ventilation, plywood must be dry and should have a moisture content ranging from 6% to 12%, when measured with a quality wood moisture meter (electronic hygrometer).
- J. Installation of resilient athletic flooring will not commence until the building is enclosed and all other trades have completed their work. It is the General Contractor or Construction Manager's responsibility to maintain a secure and clean working area before, during and after the installation of the resilient athletic flooring.

1.7 LIMITED WARRANTY

- A. The resilient athletic flooring is warranted to be free from manufacturing defects for a period of one (1) year from the date of shipment from the Manufacturer.
- B. The resilient athletic flooring is warranted against excessive wear under normal usage for a period of ten (10) years from the date of shipment from the Manufacturer.
- C. Refer to current copy of Manufactured Product's Limited Warranty for all terms and conditions.

2 PART 2 – PRODUCTS

2.1 MANUFACTURED PRODUCT

2.1.1 Manufacturer

- A. Mondo Luxembourg S.A.: Z.I. Foetz - Rue de l'Industrie, L-3895 Foetz, Luxembourg.

2.1.2 Description

Specifier Note: Specify required color(s).

- A. Advance NG is prefabricated resilient athletic flooring for indoor sports, calendered and vulcanized with a base of natural and synthetic rubbers, stabilizing agents and pigmentation, as manufactured by Mondo Luxembourg S.A. or approved equal.
- B. Health-Conscious Production: Advance NG is manufactured without bisphenol A (BP), formaldehyde, heavy metals, isocyanates and phthalates.
- C. Manufactured in two layers which are vulcanized together. Shore hardness of layers to be recommended by the Manufacturer and to respect requirements.
- D. Thickness: 0.394 in. (10 mm).
- E. Colors: Provided in standard, solid background colors with random marbleization throughout wear layer.
- F. Surface Texture: Smooth, matte.
- G. Format: Available in sheets that are 6’1” (1.86 m) wide and 29’6” (9 m) long [min. 19’8” (6 m)/max. 36’1” (11 m)].

2.1.3 Performance

Specifier Note: Results may vary slightly between production runs, due to manufacturing tolerances and testing methods/equipment used by laboratories during analysis. However, Manufactured Product must always meet the minimum requirements listed.

- A. Performance of Manufactured Product to conform to the following criteria:

Performance Criteria	Test Methods	Requirements	Results*
Elongation at Break	ASTM D412	≥100%	278.28%
Tensile Strength	ASTM D412	≥300 psi	573.50 psi
Static Coefficient of Friction	ASTM D2047	≥0.5 (Dry)	≥0.8 (Dry)
Hardness of wear layer (Shore A durometer)	ASTM D2240	≥75	75
Hardness of backing (Shore A durometer)	ASTM D2240	≥50	60
Abrasion Resistance (H18 wheel, 1000g, 1000 cycles)	ASTM D3389	≤0.6 g	≤0.3 g
Critical Radiant Flux	ASTM E648	≥0.22 W/cm ² (Class 2)	≥0.45 W/cm ² (Class 1)
Thickness	ASTM F386	10 mm (±0.2 mm)	10 mm (±0.2 mm)
Resistance to Chemicals	ASTM F925	≤Slight Change	Compliant**
Static Loading (tested at 250 psi)	ASTM F970	≤0.009 in	0.003 in
Heat Stability	ASTM F1514	≤8.0 ΔE	Compliant
Light Stability	ASTM F1515	≤8.0 ΔE	Compliant
Force Reduction	ASTM F2772	≥10%	10.4% (Class 1)
Vertical Deformation	ASTM F2772	<3.5 mm	0.5 mm
Ball Rebound	ASTM F2772	≥90%	97.2%
Surface Finish Effect	ASTM F2772	80-110 BPV	95 BPV

*Results obtained from manufacturing controls can vary between production lots and do not constitute representations or warranties as to any particular production lot. Mondo reserves the right to modify product design and/or specifications at any time without notice.

**For the complete list of chemicals tested, concentrations and contact time, please communicate with Mondo’s Technical Department.

2.1.4 Materials

- A. Provide Advance NG resilient athletic flooring manufactured by Mondo Luxembourg S.A. or approved equal.
- B. Provide resilient athletic flooring as specified in section 2.1.2 Description.

2.2 ACCESSORIES

Specifier Note: Accessories should be specified in accordance with the project requirements.

- A. Provide adhesive certified by Manufacturer: Mondo PU 105 (polyurethane) for installations over concrete and wood substrates. For installations over Mondo Everlay, default to Mondo PU 100 (polyurethane). For suitability, recommendations and use, please refer to Manufacturer's current printed adhesive guidelines. In some cases, Mondo EP 55 (epoxy) may be used in areas that have not been specified to receive Everlay, and that will not be subject to surface impacts (such as falling free weights) or heavier dynamic loads (such as bleachers).
- B. Portland cement based patching or leveling compound to be supplied or recommended/approved by Manufacturer.
- C. If line marking is specified, all painting products are to be supplied or recommended/approved by Manufacturer.

3 PART 3 – EXECUTION

3.1 INSTALLERS

- A. Refer to section 1.4 of this document for information on installers.

3.2 EXAMINATION

Specifier Note: The following must be ensured prior to installation of resilient athletic flooring.

- A. Ensure that concrete slabs, on or below grade, are installed over a permanent effective vapor retarder, respecting current versions of the standard practice ASTM E1643 and the standard specification ASTM E1745. The vapor retarder must be placed directly underneath the concrete slab, above the granular fill, as per Manufacturer's instructions. The vapor retarder must have a perm rating of 0.1 or less and must have a minimum thickness of 10 mil (0.010 in).
- B. Installation of the resilient athletic flooring to be carried out no sooner than the specified curing time of the concrete (normal density concrete curing time is approximately 28 days for development of design strength, having a minimum 3500 psi/25 MPa in compressive strength). Refer to current version of ASTM F710 for additional information.
- C. Ensure that no sealers or curing compounds have been applied to or mixed into the concrete (refer to Section 03 05 00 – Common Work Results for Concrete of Division 3).
- D. Ensure that concrete surface is free of any contaminant that could inhibit bond (paint, wax, dust, oil or grease, sealer, curing compound, solvent, asphalt, old adhesive residues, etc.). All contaminants must be removed from the surface via mechanical abatement. Use of abatement chemicals is not recommended.
- E. Confirm concrete has a smooth finish, proper density and is highly compacted with a tolerance of 1/8th of an inch in a 10-foot radius (3.2 mm in a 3.05 m radius). Floor Flatness (FF) and Floor Levelness (FL) numbers are not recognized.
- F. Moisture and alkalinity tests must be performed on all concrete substrates, under in-service conditions. It is recommended to turn on the HVAC unit prior to performing moisture testing, in order to ensure stable testing conditions and accurate results. The concrete's surface pH should be between 7 and 10. Relative humidity of the concrete slab must not exceed 85%, in accordance with the current version of ASTM F2170 (in situ probes). Moisture vapor emissions from the concrete slab must not exceed the tolerance of the adhesive specified, in accordance with the current version of ASTM F1869 (anhydrous calcium chloride).

- G. Ensure room and substrate temperatures are maintained prior to moisture testing and flooring installation, during the flooring installation, as well as a minimum of 48 hours after the flooring has been completely installed. Recommended ambient temperature range is between 65°F and 86°F (18°C and 30°C) and recommended ambient humidity range is between 35% and 55%.
- H. If installing over wood substrates, ensure exterior grade plywood with at least one good side, such as: APA (Engineered Wood Association) Exterior grade plywood (A-A Exterior, A-B Exterior or A-C Exterior) and CANPLY (Canadian Plywood Association) Exterior certified plywood (Canada: Grade G2S A-A or G1S A-C. USA: G2S A-A, A-B, B-B, or G1S A-C, B-C). There must be proper underfloor ventilation, plywood must be dry and should have a moisture content ranging between 6 and 12%, when measured with a quality wood moisture meter (electronic hygrometer).
- I. Installation of resilient athletic flooring will not commence until the building is enclosed and all other trades have completed their work. Ensure a secure and clean working area before, during and after the installation of the resilient athletic flooring.

3.3 PREPARATION

Specifier Note: The surface of the concrete (or wood when specified) is to be prepared according to Manufacturer's current printed guidelines; it is recommended that the Specifier review said guidelines. A copy of the substrate surface preparation guidelines can be obtained from the Technical Department at Mondo America, Inc. The guidelines are considered common practice for the preparation and verification of substrates that will be receiving resilient athletic flooring, and as such should not be omitted or altered in any case.

- A. Prepare substrate surface in accordance with Manufacturer's current printed guidelines.

3.4 INSTALLATION

Specifier Note: Products Supplied are to be installed following their current printed guidelines; it is recommended that the Specifier review said guidelines. Copies of all installation guidelines for Products Supplied can be obtained from the Technical Department at Mondo America, Inc. Installation procedures may be altered to accommodate special project needs, as deemed necessary by the Specifier and after he/she has consulted the Technical Department at Mondo America, Inc. to ensure suitability.

- A. Install rolls of resilient athletic flooring following Manufacturer's current printed guidelines.
- B. Install all accessories following Manufacturer's current printed guidelines.
- C. When line marking is specified, Line Marker to paint all lines following Manufacturer's current printed guidelines, respecting the drawing(s) and the Master Specification.

3.5 REPAIR

- A. Refer to section 1.3.4 for extra stock materials. Repair material must come from the same original dye lot as the Manufactured Product initially installed.
- B. Repairs are to be performed by Surfacing Contractor's qualified installers/technicians only.

3.6 CLEANING

- A. Always wait at least a minimum of 72 hours after the resilient athletic flooring has been completely installed before performing initial maintenance. Always maintain resilient athletic flooring following Manufacturer's current printed guidelines.

- B. For surfaces having received newly painted lines, wait a minimum of 30 days after the application of the paint before going over the surface with a scrubber/scrubbing the lines, in order to ensure proper curing of the paint.

3.7 PROTECTION

- A. As needed, protect resilient athletic flooring with 1/8" Masonite during and after the installation, prior to acceptance by the Owner.
- B. Ensure that all windows and glass doors have adequate UV protection/shading.